

	Company name, headquarters	Gross sales, millions of dollars			Employees				Construction percentage			Previous year rank	
		2008	2007	2006	Offices	Field	Office	Total	New	Renovation	Public		Private
1	*Permasteelisa Cladding Technologies Ltd., Windsor, Conn.	310			7			550					9
2	Enclos Corp., Eagan, Minn.	303	224	155	7	200	200	400	90	10	30	70	2
3	Harmon Inc., Minneapolis	291	272	220	14	615	400	1,015	95	5	7	93	1
4	*Benson Industries LLC, Portland, Ore.	235			9			621					3
5	Walters and Wolf, Fremont, Calif.	213	165.6	118.9	5	262	177	439	95	5			4
6	Trainor Glass Co., Alsip, Ill.	179	127	98	16	242	244	688	70	30	20	80	5
7	W&W Glass LLC, Nanuet, N.Y.	115	112	78	2	200	50	250	70	30	50	50	6
8	Haley-Greer Inc., Dallas	100	60	40	3	318	32	350	98	2	0	100	10
9	Architectural Glass & Aluminum Co., Alameda, Calif.	92	91	68	2	169	48	217	95	5	20	80	7
10	**Continental Glass Systems, Hialeah, Fla.	61	80	60	6	100	30	250	15	85	10	90	8
11	Giroux Glass Inc., Los Angeles	58.8	36.4	36.5	3	239	75	314	70	30	40	60	14
12	CBO Glass, Aiden, N.Y.	55.1	44.9	23.3	3	167	58	301	90	10	40	60	
13	Admiral Glass & Mirror, Houston	55	39.5	29.5	2	267	35	394	93	7	60	40	13
14	ASI Ltd., Whitestown, Ind.	54.9	43.2	26.1	1	220	55	275	100	0	50	50	12
15	Karas & Karas Glass Co., South Boston, Mass.	50.8	31.8	46.8	1	39	30	90	95	5	0	100	15
16	Heinaman Contract Glazing, Lake Forest, Calif.	49.8	29.8	23.8	2	150	38	188	90	10	15	85	18
17	TSI Exterior Wall Systems, Landover, Md.	63.4	47.1	32.6	1	120	40	160	90	10	0	100	11
18	SPS Corp., Apex, N.C.	44	39	33	3	96	48	168	90	10	60	40	24
19	Juba Aluminum Products, Concord, N.C.	42	30	15	1	150	30	180	80	20	50	50	17
20	Tower Glass Inc., Santee, Calif.	40.3	24	18.5	1	100	22	122	95	5	50	50	23
21	Architectural Wall Systems Co., West Des Moines, Iowa	35	27	23	1	100	25	125	90	10	70	30	21
22	TSG Industries Inc. Valdosta, Ga.	32.5	22	35	1	165	12	177	75	25	50	50	27
23	MTH Industries, Hillside, Ill.	28.2	32.4	28.1	1	94	23	117	82	18	15	85	16
24	Ajay Glass & Mirror Co., Manchester, N.Y.	27	26.5	19.1	2	120	20	140	80	20	80	20	22
25	Champion Metal & Glass Inc., Deer Park, N.Y.	26	28	18	1				100	0	0	100	37

* Estimates from Dun & Bradstreet, Short Hills, N.J.

** Formerly General Bronze South LLC, Deerfield Beach, Fla.

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		2008	2007	2006	Offices	Field	Office	Total	New	Renovation	Public	Private	
26	Walker & Laberge Co., Norfolk, Va.	24		17.8	3	70	18	104	90	10	60	40	19
27	InterClad, Plymouth, Minn.	23	18.5	14	1	60	15	75	75	25	35	65	32
28	Carmel Architectural Sales, Anaheim, Calif.	22.5	16.9	14.9	2	35	15	50	70	30	40	60	
29	Alexander Metals Inc., Nashville	22	21.5	11.8	1	60	17	96	90	10	20	80	
30	Metropolitan Glass Inc., Denver	20.5	14.3	17.3	1	75	18	93	85	15	70	30	45
31	Galaxy Glass & Aluminum Inc., Manchester, N.H.	19	15.5	11	2	70	20	90	85	15	90	10	40
32	Ridgeview Glass Inc., Upper Marlboro, Md.	18.2	22.4	15.8	1	82	15	97	70	30	65	35	26
33	Cherry Hill Glass Co., Branford, Conn.	18	16	14	1	50	7	60	60	40	75	25	39
34	Sunset Glazing, La Mesa, Calif.	17.1	27.3	26.3	1	45	7	52	100	0	0	100	19
35	North American Curtainwall, Mukilteo, Wash.	16.7	14.5	2.5	5	60	10	70	100	0	0	100	44
36	R & R Window Contractors Inc., Easthampton, Mass.	16.6	19	15.2	1	40	45	85	60	40	50	50	31
37	Sierra Glass & Mirror Inc., Las Vegas	16.3	18.5	17.4	1	50	12	72	80	20	1	99	33
38	Bacon & Van Buskirk, Champaign, Ill.	15.9	15.4	7.2	3	40	20	60	60	40	60	40	41
39	Modern Mirror & Glass Co., Roseville, Mich.	15.6	11.6	11	1	50	17	67	70	30	10	90	49
40	Hilboldt Curtainwall Inc., St. Louis	15.2	14.8	5.2	1	44	8	52	90	10	40	60	43
41	Austin Glass & Mirror Inc., Austin, Texas	13.1	12.2	8.1	1	41	25	66	80	20	40	60	
42	Dothan Glass Co., Dothan, Ala.	12.3	13	13	4	37	19	120	71	29	35	65	36
43	CTWindows Inc. dba Architectural Aluminum Techniques, Orlando	12.2	11.4	10.5	1	40	16	65	95	5	70	30	50
44	Suntech of Connecticut Inc., North Branford, Conn.	11.7	8.4	9.2	1	30	10	40	80	20	75	25	
45	Carter Glass Co., Kansas City, Mo.	10.5	16	14	1				75	25			38
46	Sound Glass Sales Inc., Tacoma, Wash.	10.4	9	5.2	3	53	28	81	90	10	90	10	47
47	Specified Systems Inc., Canonsburg, Pa.	9.8	6.8	6.8	2	40	10	59	30	70	80	20	
48	Key Glass LLC, Bradenton, Fla.	7.2	6.5	5.4	1	25	13	38	80	20	60	40	
49	Bell Architectural Windows Inc., Stokesdale, N.C.	6.3	4.9	3.8	1	15	8	23	40	60	90	10	
50	Thomasville Glass & Exteriors Inc., Thomasville, Ga.	5.4	4.7	2.9	1	5	14	19	90	10	95	5	